

 <p>SAE 4140-HDN-Rc 36-42 SCALE = 2 X SIZE</p> <p>REF:</p> <p>020 R MAX</p> <p>2.176 DIA</p> <p>2.166 DIA</p> <p>1.755 DIA</p> <p>2.335 DIA</p> <p>2.330 DIA</p> <p>HOLD FLAT WITHIN .005 TIR</p> <p>.040</p> <p>.070</p> <p>.030</p> <p>.060</p> <p>T/N 6798928 (REF) SEAL PULLER SCALE - FULL SIZE</p> <p>ETCH PER NOTE NO. 1 ALSO ETCH THE FOLLOWING "THIS SIDE OUT"</p> <p>SUPPORT ASSY (REF)</p> <p>SEAL ASSY (REF)</p> <p>NOTES:</p> <ol style="list-style-type: none"> <li>1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:  <ul style="list-style-type: none"> <li>a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.</li> <li>b) VENDOR NAME OR TRADEMARK.</li> </ul> </li> <li>2. CADMIUM PLATE PER AMS 2400 DIM. TO BE MET AFTER PLATING</li> </ol> <p>0 1 2 3 4 5 6 7 8 9 10</p>	<p>REVISIONS</p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>ltr</th> <th>DESCRIPTION</th> <th>DATE</th> <th>APPROVED</th> </tr> </thead> <tbody> <tr><td></td><td></td><td></td><td></td></tr> </tbody> </table> <p>6798928</p> <p>ALL FORM AND POSITIONAL TOLERANCES AND RELATED TOLERANCES ARE RMS UNLESS SPECIFIED BASIC</p> <p>LOCAL Specs (Ref)</p> <p>DRAWING PRACTICE</p> <p>SURFACE TEXTURE</p> <p>SCREW THREADS AMS 2400</p> <p>GENERAL SPECIFICATIONS</p> <p>SPEC. SUMMARY</p> <p>CONTRACTOR APPROVAL</p> <p>MANUFACTURER APPROVAL</p> <p>TITLE: PROTECTOR-POWER TURBINE OIL BELLows SEAL PULLER</p> <p>MODEL: 73542</p> <p>SIZE: D</p> <p>CAGE IDENT: 73542</p> <p>REV: 1</p> <p>DATE: 10/21</p> <p>6798928</p> <p>NOTE: 10/21</p> <p>USED ON ENGINE MODELS 250 SERIES</p> <p>SEE ITEM</p> <p>HEAT TREAT AND HARDNESS</p> <p>SEE ITEM</p> <p>SURFACE TREAT. INSPECTOR</p> <p>NOTED</p>	ltr	DESCRIPTION	DATE	APPROVED				
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